

Work Order ID 75723

75723

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October-28-11 11:49:56 AM

Item ID: D206-642-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH
 Start Date: 28/10/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 15/12/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 11/10/28 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	O

M.L.J 11/11/15

100 0.00

100 DOCUMENT CONTROL

DC Memo 0.00

Document Control Photocopy bluefile & type labels per PPP206-642-113 ~~CHG001~~ CHG002 CHG003 CHG004 CHG005 CHG006 CHG007 CHG008 CHG009 CHG010 CHG011 CHG012 CHG013 CHG014 CHG015 CHG016 CHG017 CHG018 CHG019 CHG020 CHG021 CHG022 CHG023 CHG024 CHG025 CHG026 CHG027 CHG028 CHG029 CHG030 CHG031 CHG032 CHG033 CHG034 CHG035 CHG036 CHG037 CHG038 CHG039 CHG040 CHG041 CHG042 CHG043 CHG044 CHG045 CHG046 CHG047 CHG048 CHG049 CHG050 CHG051 CHG052 CHG053 CHG054 CHG055 CHG056 CHG057 CHG058 CHG059 CHG060 CHG061 CHG062 CHG063 CHG064 CHG065 CHG066 CHG067 CHG068 CHG069 CHG070 CHG071 CHG072 CHG073 CHG074 CHG075 CHG076 CHG077 CHG078 CHG079 CHG080 CHG081 CHG082 CHG083 CHG084 CHG085 CHG086 CHG087 CHG088 CHG089 CHG090 CHG091 CHG092 CHG093 CHG094 CHG095 CHG096 CHG097 CHG098 CHG099 CHG100 CHG101 CHG102 CHG103 CHG104 CHG105 CHG106 CHG107 CHG108 CHG109 CHG110 CHG111 CHG112 CHG113 CHG114 CHG115 CHG116 CHG117 CHG118 CHG119 CHG120 CHG121 CHG122 CHG123 CHG124 CHG125 CHG126 CHG127 CHG128 CHG129 CHG130 CHG131 CHG132 CHG133 CHG134 CHG135 CHG136 CHG137 CHG138 CHG139 CHG140 CHG141 CHG142 CHG143 CHG144 CHG145 CHG146 CHG147 CHG148 CHG149 CHG150 CHG151 CHG152 CHG153 CHG154 CHG155 CHG156 CHG157 CHG158 CHG159 CHG160 CHG161 CHG162 CHG163 CHG164 CHG165 CHG166 CHG167 CHG168 CHG169 CHG170 CHG171 CHG172 CHG173 CHG174 CHG175 CHG176 CHG177 CHG178 CHG179 CHG180 CHG181 CHG182 CHG183 CHG184 CHG185 CHG186 CHG187 CHG188 CHG189 CHG190 CHG191 CHG192 CHG193 CHG194 CHG195 CHG196 CHG197 CHG198 CHG199 CHG200 CHG201 CHG202 CHG203 CHG204 CHG205 CHG206 CHG207 CHG208 CHG209 CHG210 CHG211 CHG212 CHG213 CHG214 CHG215 CHG216 CHG217 CHG218 CHG219 CHG220 CHG221 CHG222 CHG223 CHG224 CHG225 CHG226 CHG227 CHG228 CHG229 CHG230 CHG231 CHG232 CHG233 CHG234 CHG235 CHG236 CHG237 CHG238 CHG239 CHG240 CHG241 CHG242 CHG243 CHG244 CHG245 CHG246 CHG247 CHG248 CHG249 CHG250 CHG251 CHG252 CHG253 CHG254 CHG255 CHG256 CHG257 CHG258 CHG259 CHG260 CHG261 CHG262 CHG263 CHG264 CHG265 CHG266 CHG267 CHG268 CHG269 CHG270 CHG271 CHG272 CHG273 CHG274 CHG275 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CHG991 CHG992 CHG993 CHG994 CHG995 CHG996 CHG997 CHG998 CHG999 CHG1000 CHG1001 CHG1002 CHG1003 CHG1004 CHG1005 CHG1006 CHG1007 CHG1008 CHG1009 CHG1010 CHG1011 CHG1012 CHG1013 CHG1014 CHG1015 CHG1016 CHG1017 CHG1018 CHG1019 CHG1020 CHG1021 CHG1022 CHG1023 CHG1024 CHG1025 CHG1026 CHG1027 CHG1028 CHG1029 CHG1030 CHG1031 CHG1032 CHG1033 CHG1034 CHG1035 <

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75723

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October-28-11 11:49:57 AM

Item ID: D206-642-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH

Stop ***NS2***

Start Date: 28/10/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 15/12/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-113								
	K10111								
	Location: <u>AR</u>								
	PPP Rev: <u>A</u>								
140									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Sp 11-12-14

11/12/14

11-12-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75723

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Parent Item: D206-642-113

D206-642-113

Parent Item Name: Skidtube LH

Start Date: 28/10/2011

Required Date: 15/12/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV.N DD VERF:EC
REV:B 11.09.23 ADDED K10111 DD VERF:EC

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-151		Manufactured	No			110	Each	0.0000	1	1			
D206-642-151									**				
Replacement Skidtube													
K10111		Manufactured	No			110	Each	0.0000	1	1			
K10111									**				
Saddle, Skidtube 206													

B75389 SP

B76634 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries